



# CAUTION



## Metal Cutting Horizontal Band Saw

- Keep work area clean.
- Before you begin:
  - Replace broken, dull, cracked, or fouled saw blades.
  - Adjust blade tension.
  - Be sure filler plate/blade gap is no more than 1/8”.
  - Be sure exposed blade around material does not exceed 3/8”.
  - Be sure unused part of blade is guarded above and below table.
- Use correct saw blade and speed for material being cut.

Note: Immediately report all machinery malfunctions to the supervisor.