



CAUTION



Surface Grinder

- Keep work area clean.
- Before you begin:
 - Replace cracked, badly scarred, or fouled wheels.
 - Use proper wheel for material being worked.
 - Check coolant level.
- Before mounting a new wheel:
 - Use wheel rated the same or higher than machine speed.
 - Give “ring test” to each abrasive wheel installed.
- After mounting new wheel and before beginning work, stand to one side and allow grinding wheel to run at operating speed for at least one minute.
- Turn off coolant before stopping wheel.

Note: Immediately report all machinery malfunctions to the supervisor.